

Technical documentation



Support &



SN65175, SN75175 SLLS145D – OCTOBER 1990 – REVISED OCTOBER 2023

SNx5175 Quadruple Differential Line Receivers

1 Features

- Meet or exceed the requirements of ANSI standard EIA/TIA-422-B, RS-423-B, and RS-485
- Meet ITU recommendations V.10, V.11, X.26, and X.27
- Designed for multipoint bus transmission on long bus lines in noisy environments
- 3-state outputs
- Common-mode input voltage range: -12 V to 12 V
- Input sensitivity: ±200 mV
- Input hysteresis: 50-mV typical
- High input impedance: 12-kΩ minimum
- Operate from single 5-V supply
- Low-power requirements
- Plug-in replacement for MC3486

2 Applications

- Motor drives
- Factory automation and control

3 Description

The SN65175 and SN75175 are monolithic quadruple differential line receivers with 3-state outputs. They are designed to meet the requirements of ANSI Standards EIA/TIA-422-B, RS-423-B, and RS-485, and several ITU recommendations. These standards are for balanced multipoint bus transmission at rates up to 10 megabits per second. Each of the two pairs of receivers has a common active-high enable.

The receivers feature high input impedance, input hysteresis for increased noise immunity, and input sensitivity of ± 200 mV over a common-mode input voltage range of ± 12 V. The SN65175 and SN75175 are designed for optimum performance when used with the SN75172 or SN75174 quadruple differential line drivers.

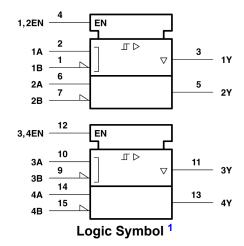
The SN65175 is characterized for operation from -40° C to 85° C. The SN75175 is characterized for operation from 0°C to 70°C.

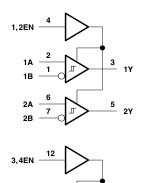
| i ackage information | | | | | | |
|----------------------|------------------------|-----------------------------|--|--|--|--|
| PART NUMBER | PACKAGE ⁽¹⁾ | PACKAGE SIZE ⁽²⁾ | | | | |
| SN65175 | D (SOIC, 16) | 9.9 mm × 6 mm | | | | |
| | N (PDIP, 16) | 19.3 mm × 9.4 mm | | | | |
| SN75175 | D (SOIC, 16) | 9.9 mm × 6 mm | | | | |
| | NS (SOP, 16) | 10.2 mm × 7.8 mm | | | | |

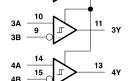
Package Information

(1) For all more information, see Section 11.

(2) The package size (length × width) is a nominal value and includes pins, where applicable.







Logic Diagram (Positive Logic)

¹ This symbol is in accordance with ANSI/IEEE Std 91-1984 and IEC Publication 617-12.

An IMPORTANT NOTICE at the end of this data sheet addresses availability, warranty, changes, use in safety-critical applications, intellectual property matters and other important disclaimers. PRODUCTION DATA.



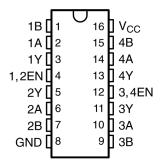
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4 Pin Configuration and Functions



| Figure 4-1 | . D, N | , or NS | Package | (Top View) |
|------------|--------|---------|---------|------------|
|------------|--------|---------|---------|------------|

Table 4-1. Pin Functions

| PIN | | TYPE ⁽¹⁾ | DESCRIPTION | |
|-----------------|-----|---------------------|---|--|
| NAME | NO. | | DESCRIPTION | |
| 1B | 1 | I | Channel 1 Differential Receiver Inverting Input | |
| 1A | 2 | I | Channel 1 Differential Receiver Non-Inverting Input | |
| 1Y | 3 | 0 | Channel 1 Single Ended Output | |
| 1,2EN | 4 | I | Active High Enable for Channels 1 and 2 | |
| 2Y | 5 | 0 | Channel 2 Single Ended Output | |
| 2A | 6 | I | Channel 2 Differential Receiver Non-Inverting Input | |
| 2B | 7 | I | Channel 2 Differential Receiver Inverting Input | |
| GND | 8 | GND | Device GND | |
| 3В | 9 | I | Channel 3 Differential Receiver Inverting Input | |
| 3A | 10 | I | Channel 3 Differential Receiver Non-Inverting Input | |
| 3Y | 11 | 0 | Channel 3 Single Ended Output | |
| 3,4EN | 12 | I | Active High Enable for Channels 3 and 4 | |
| 4Y | 13 | 0 | Channel 4 Single Ended Output | |
| 4A | 14 | I | Channel 4 Differential Receiver Non-Inverting Input | |
| 4B | 15 | I | Channel 4 Differential Receiver Inverting Input | |
| V _{CC} | 16 | PWR | Device V _{CC} (4.75 V to 5.25 V) | |

(1) Signal Types: I = Input, O = Output, I/O = Input or Output.



5 Specifications

5.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

| | | | MIX | MAX | UNIT |
|--------------------------------|---|---------|------------------------|-------|------|
| V _{CC} ⁽²⁾ | Supply voltage | | | 7 | V |
| VI | Input voltage (A or B inputs) | | | ±25 | V |
| V _{ID} ⁽³⁾ | Differential input voltage | | | ±25 | V |
| V _{I(EN)} | Enable input voltage | | | 7 | V |
| I _{OL} | Low-level output current | | | 50 | mA |
| | Continuous total dissipation | | See Dissipation Rating | table | |
| Ŧ | | SN65175 | -40 | 85 | °C |
| IA | Operating free-air temperature range: | SN75175 | 0 | 70 | °C |
| | Lead temperature 1,6 mm (1/16 inch) fro case for 10 seconds | m | | 260 | °C |
| T _{stg} | Storage temperature range | | -65 | 150 | °C |
| | | | | | |

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values, except differential input voltage, are with respect to network ground terminal.

(3) Differential-input voltage is measured at the noninverting input with respect to the corresponding inverting input.

5.2 Dissipation Rating

| PACKAGE | T _A ≤ 25°C POWER RATING | DERATING FACTOR | T _A = 70°C POWER RATING | T _A = 85°C POWER RATING |
|---------|---------------------------------------|-----------------|---------------------------------------|---------------------------------------|
| D | 950 mW | 7.6 mW/°C | 608 mW | 494 mW |
| Ν | 1150 mW | 9.2 mW/°C | 736 mW | 598 mW |

5.3 Recommended Operating Conditions

| | | MIN | NOM | MAX | UNIT | |
|--|---------|------|-----|------|------|--|
| Supply voltage, V _{CC} | | 4.75 | 5 | 5.25 | V | |
| Common-mode input voltage, V _{IC} | | | | ±12 | V | |
| Differential input voltage, V _{ID} | | | | ±12 | V | |
| High-level enable-input voltage, V _{IH} | | 2 | | | V | |
| Low-level enable-input voltage, V _{IL} | | | | 0.8 | V | |
| High-level output current, I _{OH} | | | | -400 | μΑ | |
| Low-level output current, I _{OL} | | | | 16 | mA | |
| Operating free-air temperature, T _A | SN65175 | -40 | | 85 | °C | |
| | SN75175 | 0 | | 70 | C | |



5.4 Thermal Information

| | | D (SOIC) | N (PDIP) | NS (SOP) | UNIT |
|-----------------------|--|----------|----------|----------|------|
| | | | 16-PINS | | |
| R _{θJA} | Junction-to-ambient thermal resistance | 84.6 | 60.6 | 88.5 | °C/W |
| R _{0JC(top)} | Junction-to-case (top) thermal resistance | 43.5 | 48.1 | 46.2 | °C/W |
| R _{θJB} | Junction-to-board thermal resistance | 43.2 | 40.6 | 50.7 | °C/W |
| Ψ _{JT} | Junction-to-top characterization parameter | 10.4 | 27.5 | 13.5 | °C/W |
| Ψ _{JB} | Junction-to-board characterization parameter | 42.8 | 40.3 | 50.3 | °C/W |
| R _{0JC(bot)} | Junction-to-case (bottom) thermal resistance | n/a | n/a | n/a | °C/W |

(1) For more information about traditional and new thermal metrics, see the *Semiconductor and IC package thermal metrics* application report.

5.5 Electrical Characteristics

over recommended ranges of common-mode input voltage, supply voltage and operating free-air temperature

| | PARAMETER | TEST CONDITIONS | | | MIN | TYP ⁽¹⁾ | MAX | UNIT |
|------------------|---|---|--|-------------------------|---------------------|--------------------|------|------|
| V _{IT+} | Positive-going input threshold voltage | V _O = 2.7 V, | I _O = -0.4 mA | | | | 0.2 | V |
| V _{IT-} | Negative-going input threshold voltage | V _O = 0.5 V, | $V_{\rm O} = 0.5 \text{ V},$ $I_{\rm O} = 16 \text{ mA}$ | | -0.2 ⁽²⁾ | | | V |
| V _{hys} | Hysteresis voltage (V _{IT+} - V _{IT-}) | See Figure 5-1 | | | | 50 | | mV |
| V _{IK} | Enable-input clamp voltage | I _I = -18 mA | | | | | -1.5 | V |
| V _{OH} | High-level output voltage | V _{ID} = 200 mV, | I _{OH} = -400 μA, | See Figure 6-1 | 2.7 | | | V |
| V | Low-level output voltage | V _{ID} = -200 mV, | See Figure 6-1 | I _{OL} = 8 mA | | | 0.45 | V |
| V _{OL} | Low-level output voltage | v _{ID} = -200 mv, | See Figure 0-1 | I _{OL} = 16 mA | | | 0.5 | v |
| I _{OZ} | High-impedance-state output current | $V_0 = 0.4 \text{ V to } 2.4 \text{ V}$ | V | | | | ±20 | μΑ |
| L | Line input current | Other input at 0 | See ⁽⁴⁾ | V _I = 12 V | | | 1 | mA |
| II. | | V, | 366 (7 | V ₁ = -7 V | | | -0.8 | ША |
| I _{IH} | High-level enable-input current | V _{IH} = 2.7 V | | | | | 20 | μA |
| IIL | Low-level enable-input current | V _{IL} = 0.4 V | | | | | -100 | μA |
| r _i | Input resistance | | | 12 | | | kΩ | |
| l _{os} | Short-circuit output current ⁽³⁾ | | | | -15 | | -85 | mA |
| I _{CC} | Supply current | Outputs disabled | | | | | 70 | mA |

(1) All typical values are at V_{CC} = 5 V, T_A = 25°C.

(2) The algebraic convention, in which the less positive (more negative) limit is designated as minimum, is used in this data sheet for threshold voltage levels only.

(3) Not more than one output should be shorted at a time, and the duration of the short circuit should not exceed one second.

(4) Refer to ANSI Standards EIA/TIA-422-B, RS-423-B, and RS-485 for exact conditions.



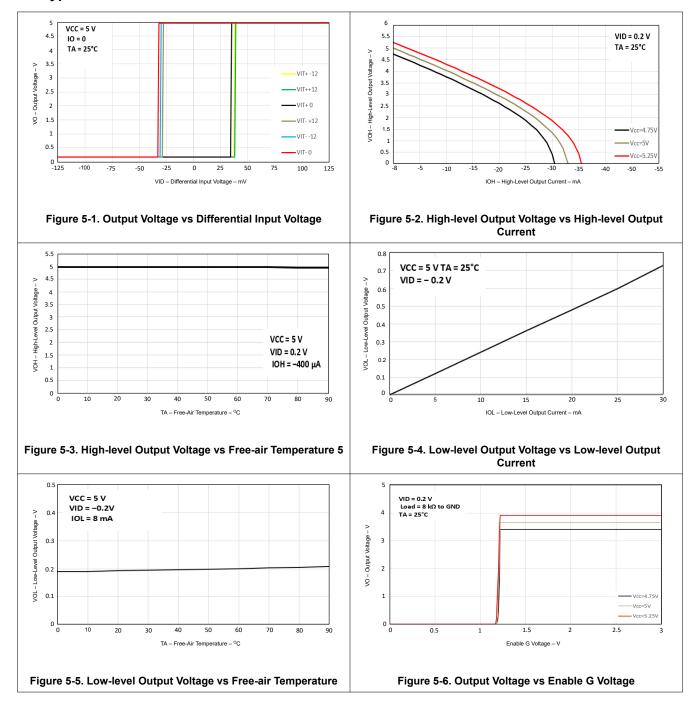
5.6 Switching Characteristics

V_{CC} = 5 V, C_L = 15 pF, T_A = 25°C

| | PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|------------------|---|-----------------|-----|-----|-----|------|
| t _{PLH} | Propagation delay time, low- to high-level output | See Figure 6-2 | | 22 | 35 | ns |
| t _{PHL} | Propagation delay time, high- to low-level output | | | 25 | 35 | ns |
| t _{PZH} | Output enable time to high level | See Figure 6-3 | | 13 | 30 | ns |
| t _{PZL} | Output enable time to low level | | | 19 | 30 | ns |
| t _{PHZ} | Output disable time from high level | See Figure 6-3 | | 26 | 35 | ns |
| t _{PLZ} | Output disable time from low level | | | 25 | 35 | ns |

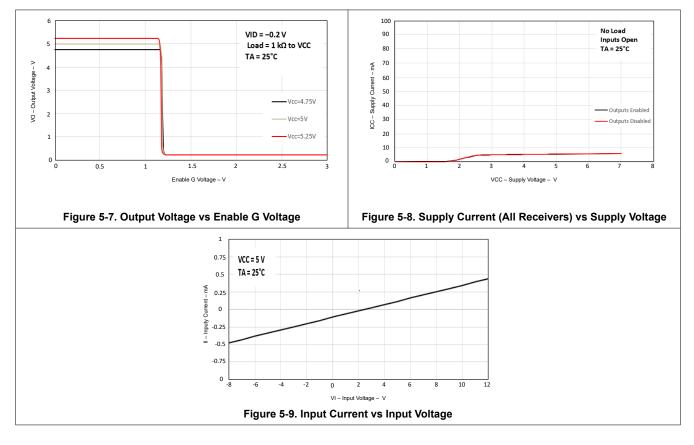


5.7 Typical Characteristics



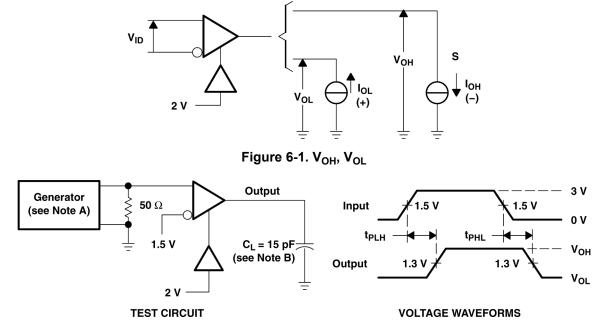


5.7 Typical Characteristics (continued)



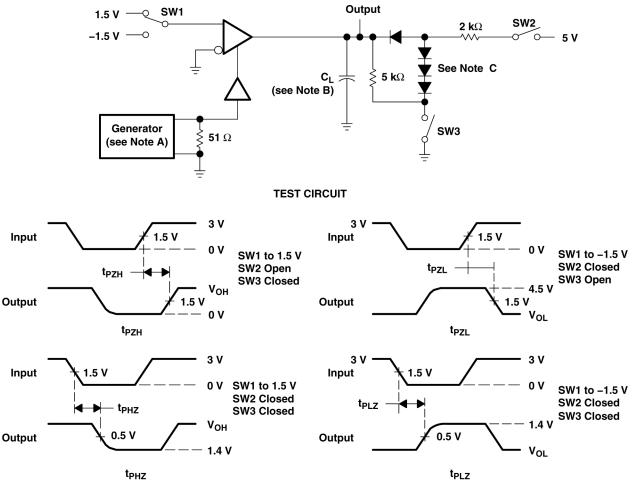


6 Parameter Measurement Information



- A. The input pulse is supplied by a generator having the following characteristics: PRR \leq 1 MHz, duty cycle = 50%, t_r \leq 6 ns, t_f \leq 6 ns, Z_O = 50 Ω .
- B. C_L includes probe and stray capacitance.

Figure 6-2. Test Circuit and Voltage Waveforms



VOLTAGE WAVEFORMS

- A. The input pulse is supplied by a generator having the following characteristics: PRR \leq 1 MHz, duty cycle = 50%, t_f \leq 6 ns, t_r \leq 6 ns, Z_O = 50 Ω .
- B. C_L includes probe and stray capacitance.
- C. All diodes are 1N916 or equivalent.

Figure 6-3. Test Circuit and Voltage Waveforms



7 Detailed Description

7.1 Device Functional Modes

| Table 7-1. Function Table (Each Receiver) | | | | | |
|---|----------|---|--|--|--|
| DIFFERENTIAL A - B ⁽¹⁾ | OUTPUT Y | | | | |
| V _{ID} ≥ 0.2 V | Н | Н | | | |
| -0.2 V < V _{ID} < 0.2 V | Н | ? | | | |
| V _{ID} ≤ −0.2 V | Н | L | | | |
| X | L | Z | | | |
| Open circuit | Н | ? | | | |

(1) H = high level, L = low level, ? = indeterminate, X = irrelevant, Z = high impedance (off)

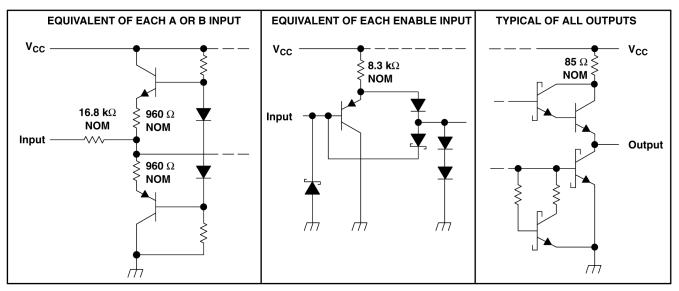


Figure 7-1. Schematics of Inputs and Outputs

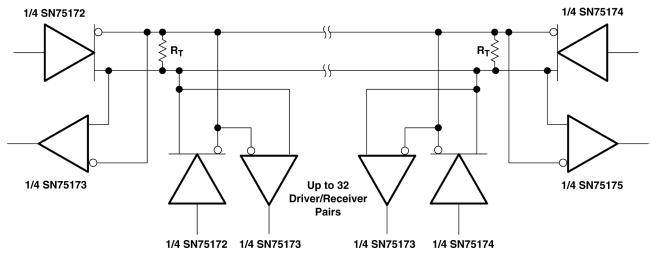


8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

8.1 Application Information



A. The line should be terminated at both ends in its characteristicc impedance (R_T = Z₀). Stub lengths off the main line should be kept as short as possible.

Figure 8-1. Typical Application Circuit



9 Device and Documentation Support

TI offers an extensive line of development tools. Tools and software to evaluate the performance of the device, generate code, and develop solutions are listed below.

9.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

9.2 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

9.3 Trademarks

TI E2E[™] is a trademark of Texas Instruments. All trademarks are the property of their respective owners.

9.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

9.5 Glossary

TI Glossary This glossary lists and explains terms, acronyms, and definitions.

10 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

| Changes | s from R | evisio | on C | (No | vemb | oer 20 | 06) to | Revision D | (Octobe | r 2023) | | | Page |
|---------|----------|--------|------|-----|------|--------|--------|------------|---------|---------|--|--|------|
| - | | | | | | | | | | | | | |

11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



PACKAGING INFORMATION

| Orderable Device | Status | Package Type | • | Pins | • | Eco Plan | Lead finish/ | MSL Peak Temp | Op Temp (°C) | Device Marking | Samples |
|------------------|---------|--------------|---------|------|------|--------------|---------------|--------------------|--------------|----------------|---------|
| | (1) | | Drawing | | Qty | (2) | Ball material | (3) | | (4/5) | |
| SN75175D | LIFEBUY | SOIC | D | 16 | 40 | RoHS & Green | NIPDAU | Level-1-260C-UNLIM | 0 to 70 | SN75175 | |
| SN75175DE4 | LIFEBUY | SOIC | D | 16 | 40 | RoHS & Green | NIPDAU | Level-1-260C-UNLIM | 0 to 70 | SN75175 | |
| SN75175DR | ACTIVE | SOIC | D | 16 | 2500 | RoHS & Green | NIPDAU | Level-1-260C-UNLIM | 0 to 70 | SN75175 | Samples |
| SN75175N | ACTIVE | PDIP | Ν | 16 | 25 | RoHS & Green | NIPDAU | N / A for Pkg Type | 0 to 70 | SN75175N | Samples |
| SN75175NSR | ACTIVE | SO | NS | 16 | 2000 | RoHS & Green | NIPDAU | Level-1-260C-UNLIM | 0 to 70 | SN75175 | Samples |
| SN75175NSRG4 | ACTIVE | SO | NS | 16 | 2000 | RoHS & Green | NIPDAU | Level-1-260C-UNLIM | 0 to 70 | SN75175 | Samples |

⁽¹⁾ The marketing status values are defined as follows: **ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures. "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.



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PACKAGE OPTION ADDENDUM

18-Nov-2023

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STRUMENTS

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



| *All | dimensions are nominal | | | | | | | | | | | | |
|------|------------------------|-----------------|--------------------|----|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| | Device | Package Type | Package Drawing | | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
| | SN75175DR | SOIC | D | 16 | 2500 | 330.0 | 16.4 | 6.5 | 10.3 | 2.1 | 8.0 | 16.0 | Q1 |
| | SN75175DR | SOIC | D | 16 | 2500 | 330.0 | 16.4 | 6.5 | 10.3 | 2.1 | 8.0 | 16.0 | Q1 |
| | SN75175NSR | SO | NS | 16 | 2000 | 330.0 | 16.4 | 8.2 | 10.5 | 2.5 | 12.0 | 16.0 | Q1 |



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PACKAGE MATERIALS INFORMATION

10-Jan-2024



*All dimensions are nominal

| Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|------------|--------------|-----------------|------|------|-------------|------------|-------------|
| SN75175DR | SOIC | D | 16 | 2500 | 356.0 | 356.0 | 35.0 |
| SN75175DR | SOIC | D | 16 | 2500 | 340.5 | 336.1 | 32.0 |
| SN75175NSR | SO | NS | 16 | 2000 | 356.0 | 356.0 | 35.0 |

TEXAS INSTRUMENTS

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TUBE



- B - Alignment groove width

*All dimensions are nominal

| Device | Package Name | Package Type | Pins | SPQ | L (mm) | W (mm) | Τ (μm) | B (mm) |
|------------|--------------|--------------|------|-----|--------|--------|--------|--------|
| SN75175D | D | SOIC | 16 | 40 | 507 | 8 | 3940 | 4.32 |
| SN75175DE4 | D | SOIC | 16 | 40 | 507 | 8 | 3940 | 4.32 |
| SN75175N | N | PDIP | 16 | 25 | 506 | 13.97 | 11230 | 4.32 |

D (R-PDSO-G16)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AC.



4211283-4/E 08/12

D (R-PDSO-G16) PLASTIC SMALL OUTLINE Stencil Openings (Note D) Example Board Layout (Note C) –16x0,55 -14x1,27 -14x1,27 16x1,50 5,40 5.40 Example Non Soldermask Defined Pad Example Pad Geometry (See Note C) 0,60 .55 Example 1. Solder Mask Opening (See Note E) -0,07 All Around

NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
 E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



MECHANICAL DATA

PLASTIC SMALL-OUTLINE PACKAGE

0,51 0,35 ⊕0,25⊛ 1,27 8 14 0,15 NOM 5,60 8,20 5,00 7,40 \bigcirc Gage Plane ₽ 0,25 7 1 1,05 0,55 0-10 Δ 0,15 0,05 Seating Plane — 2,00 MAX 0,10PINS ** 14 16 20 24 DIM 10,50 10,50 12,90 15,30 A MAX A MIN 9,90 9,90 12,30 14,70 4040062/C 03/03

NOTES: A. All linear dimensions are in millimeters.

NS (R-PDSO-G**)

14-PINS SHOWN

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15.



N (R-PDIP-T**)

PLASTIC DUAL-IN-LINE PACKAGE

16 PINS SHOWN



NOTES:

- A. All linear dimensions are in inches (millimeters).B. This drawing is subject to change without notice.
- Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
- \triangle The 20 pin end lead shoulder width is a vendor option, either half or full width.



NS0016A



PACKAGE OUTLINE

SOP - 2.00 mm max height

SOP



NOTES:

- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing
- Per ASME Y14.5M.
 This drawing is subject to change without notice.
 This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm, per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm, per side.



NS0016A

EXAMPLE BOARD LAYOUT

SOP - 2.00 mm max height

SOP



NOTES: (continued)

5. Publication IPC-7351 may have alternate designs.

6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



NS0016A

EXAMPLE STENCIL DESIGN

SOP - 2.00 mm max height

SOP



NOTES: (continued)

7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

8. Board assembly site may have different recommendations for stencil design.



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